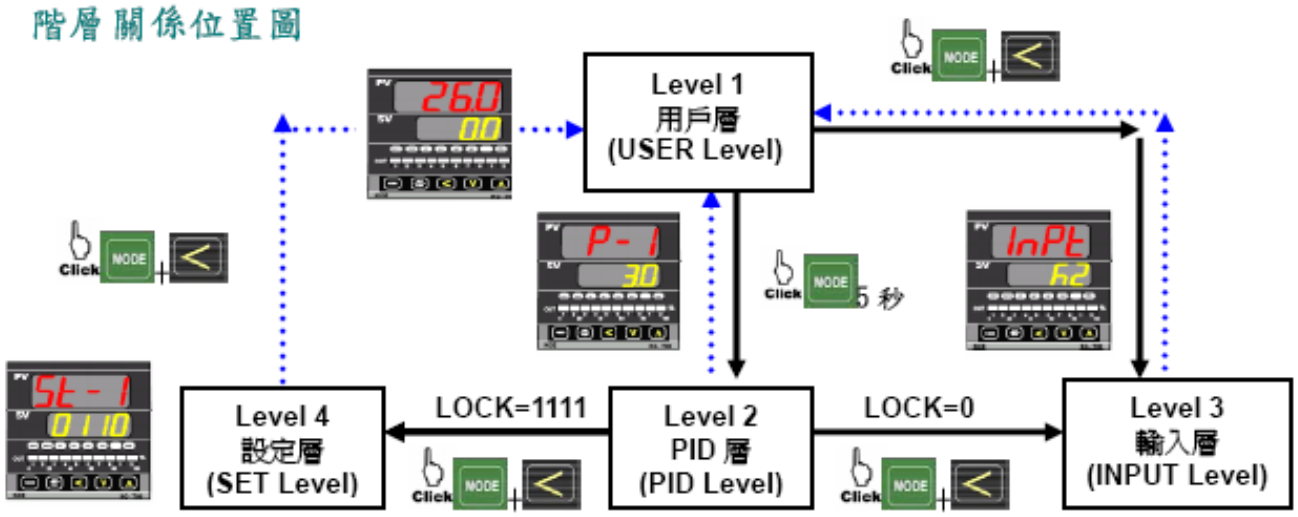
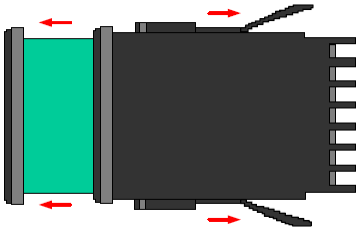
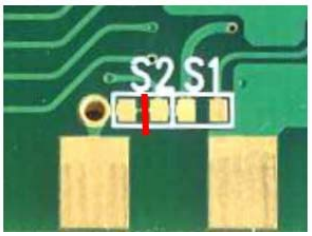
準備工具
1. 0-10V訊號輸出校正器



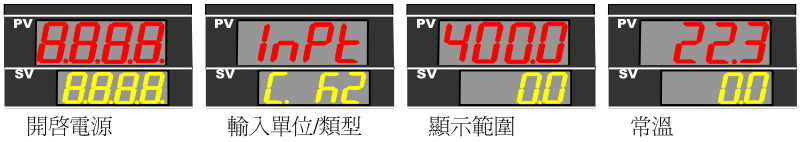


(01)關閉電源，抽出機身

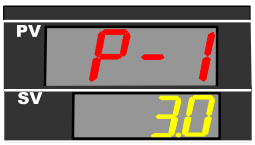


(02)先將主機板背後S2中間線路切斷(斷路)

(03)準備SMD-0805(2K電阻) 1個，以錫絲焊於S2上，再將S1焊接短路

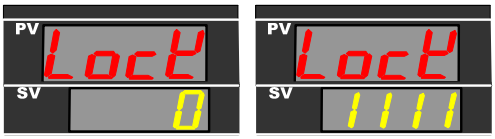


(04)機身插回底座,開啓電源，K2(0.0~400.0)開機畫面
開啓電源→輸入單位/類型→顯示範圍→常溫



PID LEVEL

(05)按住 MODE鍵 5 秒，進入PID Level

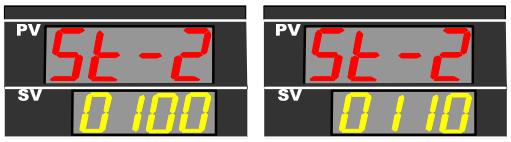


PID LEVEL PID LEVEL

(06)按MODE鍵到參數LOCK，並將SV值由0改成1111

SET LEVEL

(07)按MODE鍵+ <鍵5秒，進入SET Level



SET LEVEL SET LEVEL

(08)按MODE鍵到參數St-2，將預設值0100改成0110

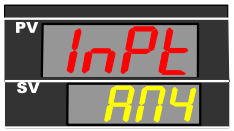
USER LEVEL

INPT LEVEL

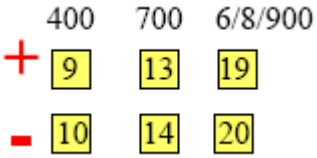
(09)按MODE鍵+ <鍵5秒回到USER Level

(10)再按 MODE 鍵+ <鍵 5 秒進入 INPUT 層

INPT LEVEL

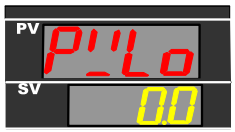


INPT LEVEL



(11)將輸入參數K2改成AN4

(12)將訊號校正器接在INPUT接點，並選擇0-10V輸出模式



INPT LEVEL

INPT LEVEL

INPT LEVEL

INPT LEVEL

(13)PVLO設定值低點限制/PVHI設定值高點限制，K2 : PVLO=0.0 / PVHI=400.0

(14)按MODE鍵到參數PVHI，將SV值由400.0改成0.0，AN4 : PVLO=0.0 / PVHI=100.0

INPT LEVEL

INPT LEVEL

INPT LEVEL

INPT LEVEL

(15)INLO輸入信號低點調整/INHI輸入信號高點調整

(16)輸入信號0V，微調參數INLO之SV值，直到PV值等於0.0

INPT LEVEL

INPT LEVEL

INPUT	PV 顯示	INPUT	PV 顯示
0V	0.0	6V	60.0
1V	10.0	7V	70.0
2V	20.0	8V	80.0
3V	30.0	9V	90.0
4V	40.0	10V	100.0
5V	50.0		

(17)輸入信號1V，微調參數INHI之SV值，直到PV值等於100.0

(18)反覆確認調整輸入電流與應對應數值，若需調整則重複步驟(16)、(17)

USER LEVEL

(19)調整完成後 MODE鍵按住不放+ < 鍵按1下，回到USER Level儲存設定，便完成INPUT修改