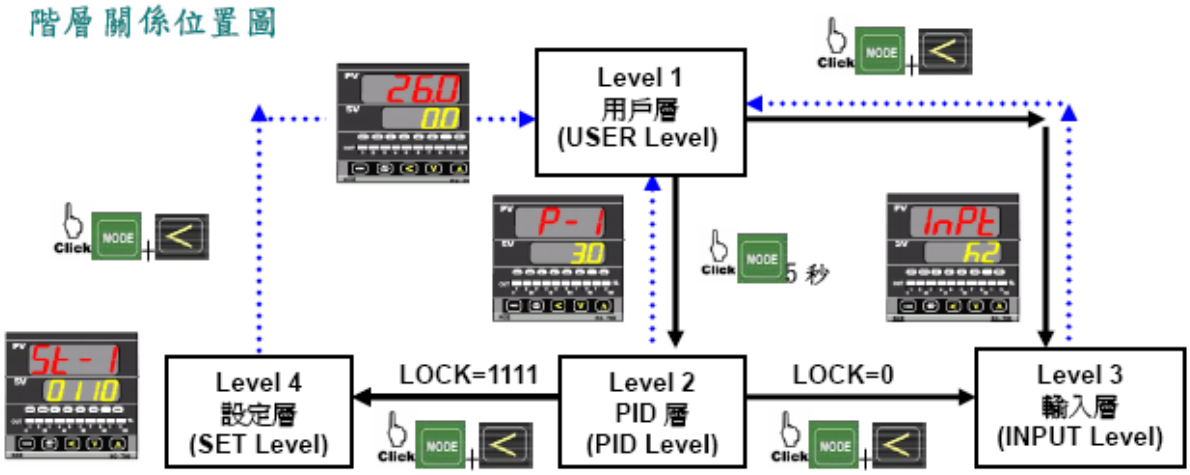
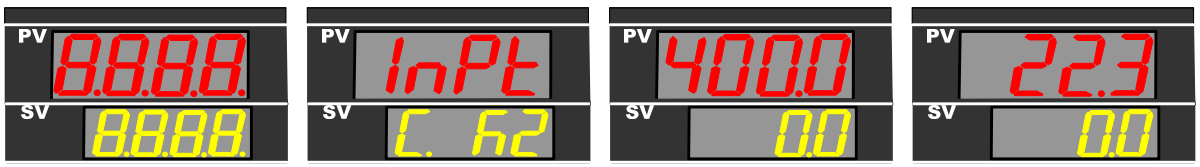
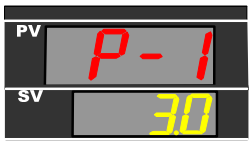
功能說明
控制器電源開啓，若SV>PV便開始輸出(加熱輸出狀態)
停止方式爲: 1.PV>SV
2.關閉電源
若開啓ST-4-1控制器ON/OFF功能，則可利用面板Δ(上鍵)來啓動或關閉控制器





開啓電源　輸入單位/類型　顯示範圍　常溫

(01)K2(0.0~400.0)開機畫面　開啓電源→輸入單位/類型→顯示範圍→常溫

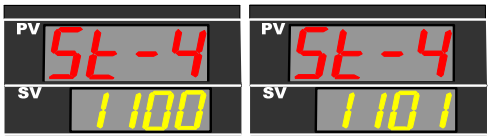


PID LEVEL

PID LEVEL　PID LEVEL　SET LEVEL

(02)按住 MODE鍵 5 秒，進入PID Level

(03)到參數LOCK，並將SV值由0改成1111，再按MODE鍵+ <鍵5秒進入SET 層

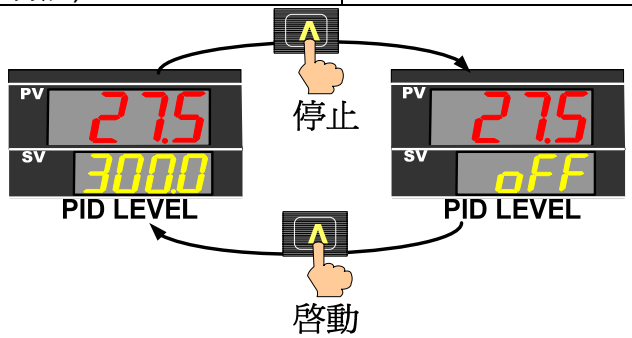


SET LEVEL　SET LEVEL

USER LEVEL

(04)將參數St-4，將預設值1100改成1101
(開啓控制器上鍵ON/OFF功能)

(05)MODE鍵按住不放+ < 鍵按1下回到USER Level



(06) SV>PV,OUT1便開始輸出，按Δ(上鍵)，SV出現OFF,OUT1停止輸出
再按Δ(上鍵)一次，OUT1繼續輸出